



Chemical name	CAS number	%
Ethylene glycol	107-21-1	>45
Diethylene glycol	111-46-6	<5
Hexanoic Acid, 2-ethyl-potassium salt	3164-85-0	<3

All concentrations are in percent by weight unless otherwise indicated.

#### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Rinse skin with water/shower. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Convulsions. Dizziness. Nausea, vomiting. Abdominal pain. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Edema. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Will burn if involved in a fire.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Use water spray to reduce vapors or divert vapor cloud drift. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Do not breathe mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m <sup>3</sup>	Aerosol.

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Diethylene glycol (CAS 111-46-6)	TWA	10 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece. Wear a chemical respirator with organic vapor cartridge and full face piece if the atmosphere cannot be maintained under the exposure limits.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

#### Skin protection

##### Other

Wear suitable protective clothing. Use of an impervious apron is recommended.

#### Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Orange.

### Odor

Mild.

### Odor threshold

Not available.

### pH

8 - 9

### Melting point/freezing point

-34 °F (-36.67 °C) In 50% Water

### Initial boiling point and boiling range

265 °F (129.44 °C) 50% water using 15 lb radiator cap

### Flash point

> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup

### Evaporation rate

Not available.

<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	< 0.1 mm Hg at 20°C
<b>Vapor density</b>	> 1 [Air = 1]
<b>Relative density</b>	1.06 - 1.09 at 68°F
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Completely Soluble
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Bulk density</b>	8.9 lbs/gal
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause damage to organs through prolonged or repeated exposure by inhalation. Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Convulsions. Dizziness. Nausea, vomiting. Abdominal pain. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Irritation of nose and throat. Edema.
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### Information on toxicological effects

<b>Acute toxicity</b>	Harmful if swallowed.
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<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Diethylene glycol (CAS 111-46-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	11890 mg/kg
Ethylene glycol (CAS 107-21-1)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	9530 mg/kg

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
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<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.
<b>NTP Report on Carcinogens</b>	Not listed.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not regulated.
<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs (Kidney) through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Not classified.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Ethylene glycol (CAS 107-21-1)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Ceriodaphnia dubia 10000 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss 24591 mg/l, 96 Hours
<i>Chronic</i>		
Crustacea	NOEC	Ceriodaphnia dubia 3469 mg/l, 7 days
Fish	NOEC	Oncorhynchus mykiss 14692 mg/l, 12 days

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

Ethylene glycol (CAS 107-21-1) -1.36

**Mobility in soil** Expected to be slightly to moderately mobile in soil.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

Non Bulk packages (<10000 pounds) are not regulated as dangerous goods.

### DOT BULK

#### BULK

**UN number** NA3082  
**UN proper shipping name** Other regulated substances, liquid, n.o.s. (Ethylene glycol RQ = 5000 LBS)  
**Transport hazard class(es)**  
**Class** 9  
**Label(s)** 9  
**Packing group** III  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** IB3, T2, TP1  
**Packaging exceptions** 155  
**Packaging non bulk** 203  
**Packaging bulk** 241

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Ethylene glycol (CAS 107-21-1) LISTED

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ethylene glycol	107-21-1	>45

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Ethylene glycol (CAS 107-21-1)

##### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations** WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Ethylene glycol (CAS 107-21-1)

**US. Massachusetts RTK - Substance List**

Ethylene glycol (CAS 107-21-1)

**US. New Jersey Worker and Community Right-to-Know Act**

Ethylene glycol (CAS 107-21-1)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Diethylene glycol (CAS 111-46-6)

Ethylene glycol (CAS 107-21-1)

**US. Rhode Island RTK**

Diethylene glycol (CAS 111-46-6)

Ethylene glycol (CAS 107-21-1)

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	27-July-2015
<b>Revision date</b>	06-July-2017
<b>Version #</b>	02
<b>HMIS® ratings</b>	Health: 2* Flammability: 1 Physical hazard: 0

**Disclaimer** Heritage-Crystal Clean, LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.